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Process for Manufacturing Side Fold Sacks made of Plastic Film

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**Abstract**

To manufacture side fold sacks from a flat lying segment of a web of plastic tubular film, provided with side folds, one end of the segment is provided in such a manner with a staggered cut or a staggered detachment along a perforation that in a top view of the stagger the rear wall projects beyond the front wall. Then the stagger is provided with an application of adhesive as far as into the area of a fold line, which is located in the area of the edge of the front wall that has been cut free. Then the stagger is folded over the fold edge onto the front wall.